



MATERIAL SAFETY DATA SHEET

IONEX R-123

Rev.: D 7/30/07

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: IONEX R-123
DISTRIBUTOR: IONEX Research Corporation
P.O. Box 70
Lafayette, CO 80026
FOR MORE INFORMATION CALL: (303) 666-5550 (Monday – Thursday, 6:00 am – 4:30 pm MT)
MSDS DATE:

This MSDS has been compiled in accordance with - EC Directive 91/155/EC - OSHA's Hazcom Standard (29 CFR 1910.1200)

2. COMPOSITION/INFORMATION ON THE COMPONENTS

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>WEIGHT %</u>
1, 1-Dichloro-2,2,2-trifluoroethane	306-83-2	100

Trace impurities and additional material names not listed above may also appear in Section 15 toward the end of the MSDS. These materials may be listed for local "Right-To-Know" compliance and for other reasons.

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: Colorless, volatile liquid with ethereal and faint sweetish odor. Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures, (>250°C), decomposition products may include Hydrochloric Acid (HCl), Hydrofluoric Acid (HF) and carbonyl halides.

POTENTIAL HEALTH HAZARDS

SKIN: Prolonged and/or repeated contact with this solvent can cause irritation (defatting) of the skin.

EYES: Irritant. Liquid contact will irritate and may cause conjunctivitis.

INHALATION: When oxygen levels in air are reduced to 12-14% by displacement, symptoms of asphyxiation, loss of coordination, increased pulse rate and deeper respiration will occur. Overexposure to vapors may cause temporary anesthetic effects such as dizziness, headache and confusion. At higher levels, cardiac arrhythmia may occur.

In repeated exposure tests with animals, changes were noted in liver functions and lipid production at levels above 100 ppm. In isolated incidents with workers, overexposure to solvent vapors resulted in elevated liver enzyme levels. Liver enzyme levels returned to normal after overexposure ceased.

INGESTION: Discomfort due to volatility would be expected. Some of the inhalation effects could be expected.

DELAYED EFFECTS: No delayed effects of a single exposure have been identified. Delayed effects of multiple exposure are seen in animal studies by the formation of late developing benign tumors. Repeated overexposure to vapor may result in elevated liver enzyme levels.

CARCINOGENIC STATUS: Not considered carcinogenic by NTP, IARC, and OSHA.



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4. FIRST AID MEASURES

EYES: Immediately flood the eye with plenty of water for at least 15 minutes, lifting eyelids occasionally to facilitate irrigation. Get medical attention.

SKIN: Wash skin thoroughly with soap and water. Continue washing for at least 15 minutes. Seek medical attention if symptoms occur or redness persists.

INGESTION: DO NOT induce vomiting unless instructed to do so by a physician. DO NOT give stimulants. Get medical attention immediately.

INHALATION: Immediately remove patient to fresh air. If breathing has stopped, give artificial respiration. Use oxygen as required, provided a qualified operator is available. Get medical attention immediately. DO NOT give epinephrine (adrenaline).

ADVICE TO PHYSICIAN: Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT:	None
FLASH POINT METHOD:	ASTM D-1310-67 and ASTM D-56-82
AUTOIGNITION TEMPERATURE:	770°C
UPPER FLAME LIMIT (volume % in air):	None
LOWER FLAME LIMIT (volume % in air):	None
FLAME PROPAGATION RATE (solids):	Not applicable
OSHA FLAMMABILITY CLASS:	Not applicable

EXTINGUISHING MEDIA: Use any standard agent – choose the one most appropriate for type of surrounding fire (material itself is not flammable)

UNUSUAL FIRE AND EXPLOSION HAZARDS:

R-123 is not flammable at ambient temperatures and atmospheric pressure. However, this material will become combustible when mixed with air under pressure and exposed to strong ignition sources. Product will decompose at temperatures above 250°C. Decomposition products include hydrochloric acid, hydrofluoric acid, and carbonyl halides. Contact with certain finely divided metals may cause exothermic reaction and/or explosive combinations. Solvent vapors, when present in the flammable range (listed above), especially in a confined or poorly ventilated space, can be ignited with a flame or high intensity source of heat.

SPECIAL FIRE FIGHTING PRECAUTIONS/INSTRUCTIONS:

Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

6. ACCIDENTAL RELEASE MEASURES

IN CASE OF SPILL OR OTHER RELEASE: (Always wear recommended personal protective equipment.)

Evacuate unprotected personnel and provide maximum ventilation. Protected personnel should eliminate all ignition sources if without risk. Only personnel equipped with proper respiratory and eye/skin protection should be permitted in the area. Dike area to contain the spill. Take precautions as necessary to prevent contamination of ground and surface waters. For large spills, pump solvent into appropriate containers. For



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small spills, recover or absorb spilled material using an absorbent designed for chemical spills such as Hazsorb® pillows. Place used absorbents into closed DOT approved containers for disposal. After all visible traces have been removed, thoroughly wet vacuum the area. DO NOT flush into sewer. If the area of the spill is porous, removal of contaminated earth/surface may be required.

Spills and releases may have to be reported to Federal and/or local authorities. See Section 15 regarding reporting requirements.

7. HANDLING AND STORAGE

NORMAL HANDLING: (Always wear recommended personal protective equipment.)
R-123 boils at 82.2°F, hence contents may be under pressure. Exercise caution when opening container. If containers have been stored in direct sunlight or heated above the boiling point of the solvent, the container should be cooled to below the boiling point before opening.

STORAGE RECOMMENDATIONS:
Keep container closed when not in use. DO NOT store in open, unlabeled or mislabeled containers. Store in a cool, well-ventilated area of low fire risk. Protect container and its fittings from physical damage. Storage in subsurface locations should be avoided. Close valve tightly after use and then empty. If container temperature exceeds boiling point, cool the container before opening.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE STANDARDS
Exposure limits are listed below, if they exist.

ENGINEERING CONTROL MEASURES
Use local exhaust at filling zones and areas where leakage is probable. Use mechanical (general) ventilation for storage areas. All ventilation should be designed in accordance with OSHA standard (29 CFR 1910.94). Concentration of R-123 should be monitored and kept below the recommended levels in work areas.

SKIN PROTECTION
Use protective, impervious gloves and apron constructed of butyl rubber (2nd choice: viton or neoprene), if prolonged or repeated contact with liquid is anticipated. Any non-impervious clothing should be promptly removed when contaminated and washed before reuse.

EYE PROTECTION
For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

RESPIRATORY PROTECTION
None generally required for adequately ventilated work situations. Where concentrations are above the recommended PEL (10ppm), use a NIOSH-approved organic vapor canister respirator. For large spills, or non-ventilated situations where concentrations are significantly above the recommended PEL, use a NIOSH-approved supplied air respirator.

ADDITIONAL RECOMMENDATIONS
High dose-level warning signs are recommended for areas of principle exposure. Provide eyewash stations and quick-drench shower facilities at convenient locations. For tank cleaning operations, see OSHA regulations, 29 CFR 1910.132 and 29 CFR 1910.133.

EXPOSURE GUIDELINES

<u>INGREDIENT NAME</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER LIMIT</u>
Dichlorotrifluoroethane	None	None	50 ppm TWA – 8 (Workplace Environmental Exposure Level (AIHA))



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OTHER EXPOSURE LIMITS FOR POTENTIAL DECOMPOSITION PRODUCTS

Hydrogen Fluoride: ACGIH TLV – 3 ppm ceiling

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Liquid
COLOR:	Colorless Liquid
MOLECULAR WEIGHT:	152.9
CHEMICAL FORMULA:	CHC ₁ CF ₃
ODOR:	Faint ethereal and sweetish odor
pH:	Neutral
SPECIFIC GRAVITY (water = 1.0):	1.47 @ 70°F (21.1°C)
SOLUBILITY IN WATER (weight %):	0.21% @ 70°F (21.1°C)
BOILING RANGE/POINT:	82.2°F (27.9°C)
MELTING POINT:	-160.6°F (-107°C)
EXPLOSION LIMITS (%):	Not flammable
VAPOR PRESSURE:	11.4 psia (-6.7 in Hg vacuum) @ 70°F (21.1°C) 35.2 psia (20.5 psig @ 130°F (54.4°C))
VAPOR DENSITY (air = 1):	5.3
EVAPORATION RATE:	>1 COMPARED TO: Ether = 1
% VOLATILES:	100
FLASH POINTS:	None

(Flash point method and additional flammability data are found in section 5.)

10. STABILITY AND REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Avoid sources of ignition such as sparks, hot spots, welding flames and lighted cigarettes or unit heaters to prevent formation of toxic and/or corrosive by-products. Avoid mixing with air or oxygen above atmospheric pressure.

INCOMPATIBILITIES

Freshly abraded aluminum surfaces (may cause strong exothermic reaction). Chemically active metals such as sodium, potassium, calcium, magnesium, zinc, or powdered aluminum.

HAZARDOUS POLYMERIZATION

Will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS

Hydrochloric and hydrofluoric acids; and carbonyl halides, such as phosgene.

11. TOXICOLOGICAL INFORMATION

IMMEDIATE (ACUTE) EFFECTS

LC₅₀ – 4 hr. (rat): 32,000 ppm / Cardiac sensitization threshold (dog): 20,900 ppm

DELAYED (SUBCHRONIC AND CHRONIC) EFFECTS:

Chronic (rat): At 30 ppm and above, benign testicular tumors developed in a statistically significant number of male animals at or near the end of the study. At 1000 ppm and above, benign pancreatic tumors were also seen in males.



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Retinal atrophy was increased in the test animals. Liver tumors were found in test animals at concentrations at and above 300 ppm. None of the effects were life threatening or life shortening.

OTHER DATA

No reproductive effects were seen in a two-generation, inhalation reproduction study although a retarded rate of weight gain and lower pup weights were noted. These effects were seen at inhalation concentrations above 30 ppm for animals exposed throughout the test. A follow-up Cross Fostering study confirmed that these body weight gain effects were the direct result of exposure of the pups to either HCFC-123 or its metabolite, Trifluoroacetic acid, through the maternal milk and not a reproductive or developmental effect.

Six genetic assays were run, five of which were negative. The sixth, chromosome aberration of human lymphocytes, was weakly positive.

Teratology (rat) – Not teratogenic at 10,000 ppm

Teratology (rabbit) – Not teratogenic at 5,000 ppm

In isolated instances, some workers overexposed to HCFC-123 were found to have elevated liver enzymes. The liver enzyme levels returned to normal when the worker overexposure ceased.

12. ECOLOGICAL INFORMATION

Biodegradability - Minimal

Daphnia Magna LC₅₀ = 17.3 mg/L

Rainbow Trout LC₅₀ = 55.5 mg/L

Green Algae LC₅₀ = 96.6 mg/L

Octanol Water Partition Coefficient: Log P_{ow} = 2.307 (estimated)

13. DISPOSAL

RCRA	Is the unused product a RCRA hazardous waste if discarded?	Not a hazardous waste
RCRA ID:		Not applicable

OTHER DISPOSAL CONSIDERATIONS

Disposal must comply with federal, state, and local disposal or discharge laws. R-123 is subject to US Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

The information offered here is for the product as shipped. Use and/or alterations to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA classification and the proper disposal method.

14. TRANSPORT INFORMATION

US DOT HAZARD CLASS:	Not Regulated
US DOT ID NUMBER:	Not Applicable

15. REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA)

TSCA INVENTORY STATUS: Listed

OTHER TSCA ISSUES: Subject to Inventory Update Rule (TSCA 8(a))

SARA TITLE III / CERLA

No ingredients listed in this section have "Reportable Quantities" (RQs) and/or "Threshold Planning Quantities" (TPQs).



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Spills or releases resulting in the loss of any ingredient at or above its RQ requires immediate notification to the National Response Center [(800) 424-8802] and to your Local Emergency Planning Committee.

SECTION 311 HAZARD CLASS: IMMEDIATE, PRESSURE, DELAYED

SARA 313 TOXIC CHEMICALS:

The following ingredients are SARA 313 "Toxic Chemicals". CAS numbers and weight percents are found in Section 2.

<u>INGREDIENT NAME</u>	<u>COMMENT</u>
Dichlorotrifluoroethane	None

STATE RIGHT-TO-KNOW

In addition to the ingredients found in Section 2, there are no ingredients listed.

ADDITIONAL REGULATORY INFORMATION:

R-123 is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82. Section 611 requires the following label text on all shipments of this product.

WARNING: **DO NOT VENT TO THE ATMOSPHERE. TO COMPLY WITH PROVISIONS OF THE US CLEAN AIR ACT, ANY RESIDUAL MUST BE RECOVERED. CONTAINS DICHLOROTRIFLUOROETHANE (HCFC-123), A SUBSTANCE WHICH HARMS PUBLIC HEALTH AND ENVIRONMENT BY DESTROYING OZONE IN THE UPPER ATMOSPHERE.**

WHIMIS CLASSIFICATION (CANADA):

This product has been evaluated in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

FOREIGN INVENTORY STATUS:

EINECS (EU) #2061903 Korean ECL and Canadian DSL

16. OTHER INFORMATION

CURRENT ISSUE DATE: July 2007

PREVIOUS ISSUE DATE:

NFPA CLASSIFICATIONS

Health – 2, Flammability – 1, Reactivity – 0

HMIS CLASSIFICATIONS

Health – 2, Flammability – 1, Reactivity – 0

The information and recommendations presented in this MSDS are based on sources believed to be accurate; therefore, IONEX Research Corporation assumes no liability for the accuracy or completeness of this information. It is the user's responsibility to determine the suitability of the information for their particular purposes.